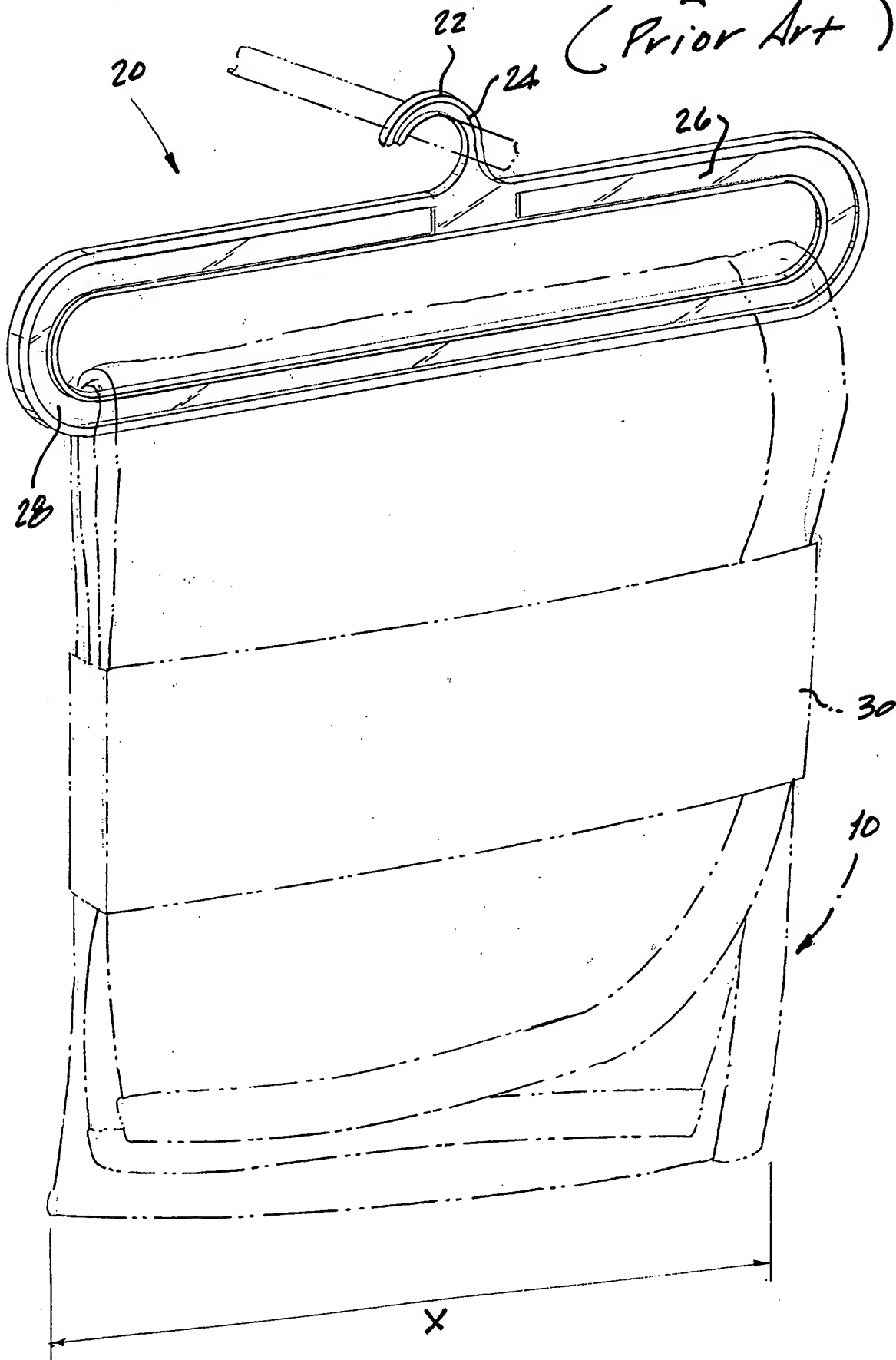


Figure 1  
(Prior Art)



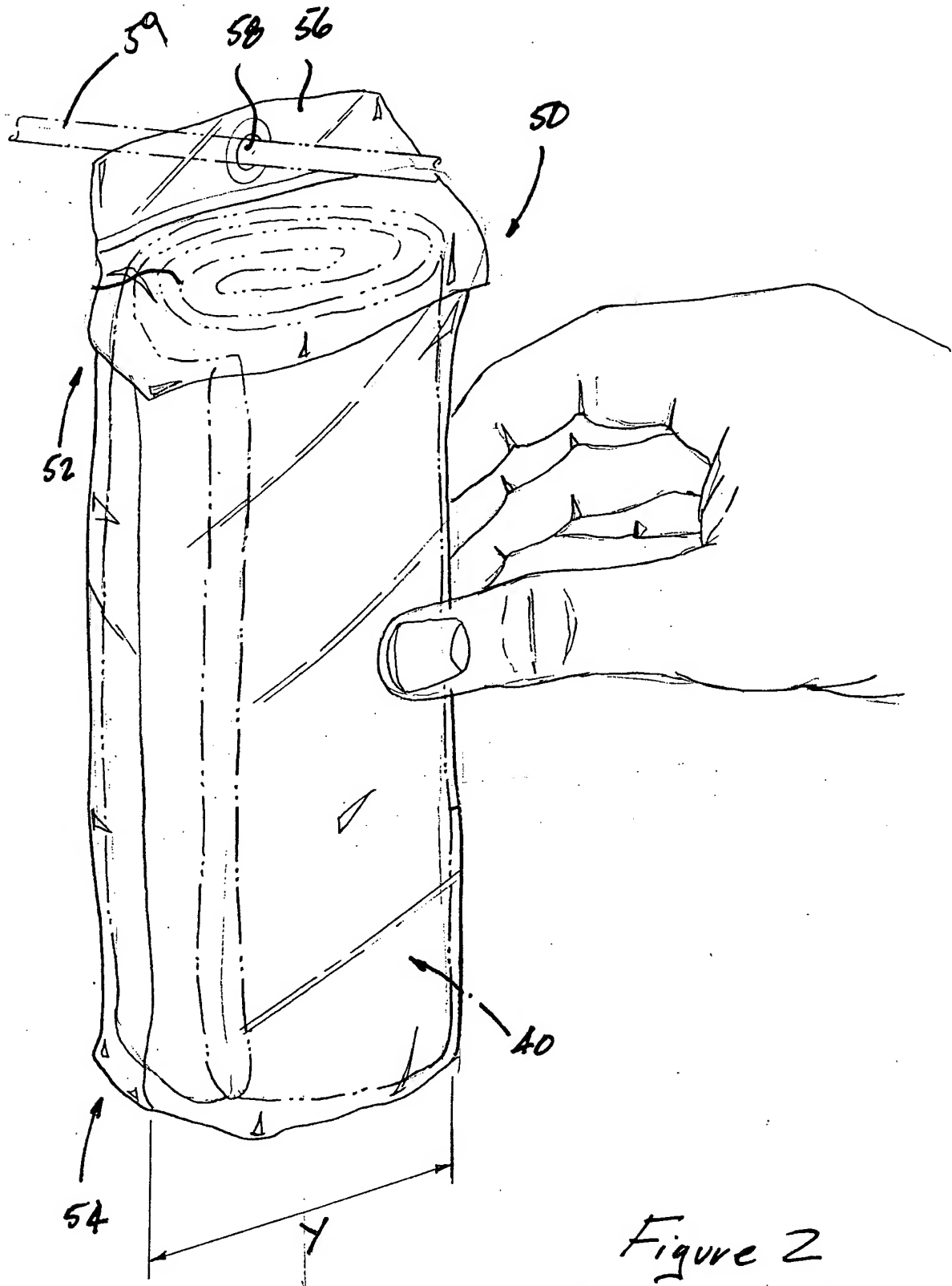


Figure 2  
(Prior Art)

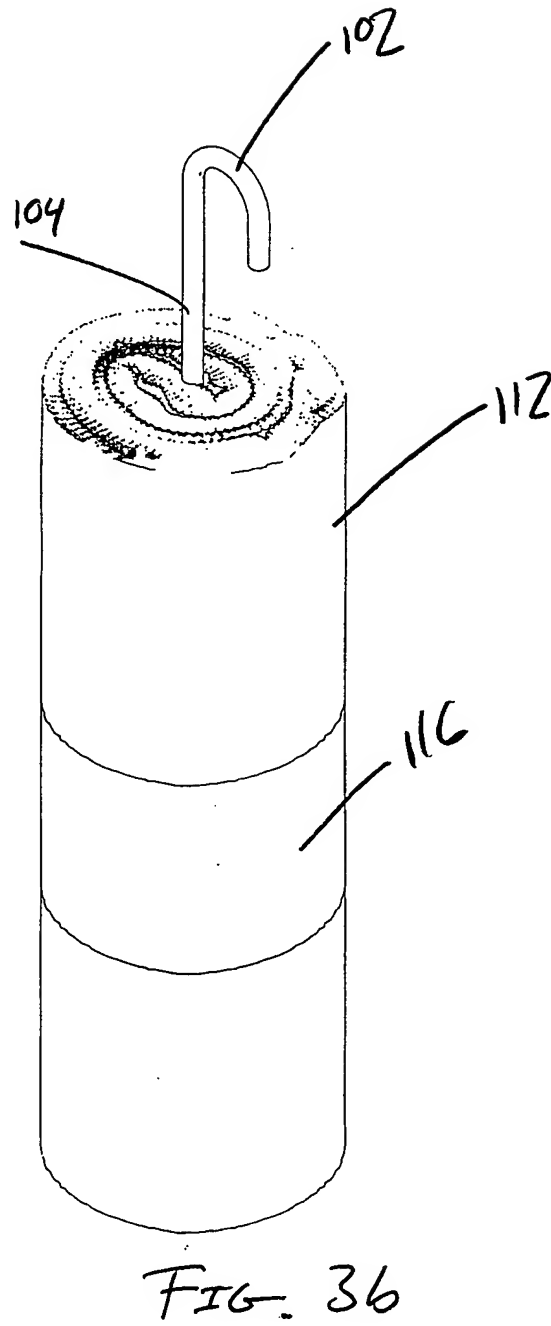
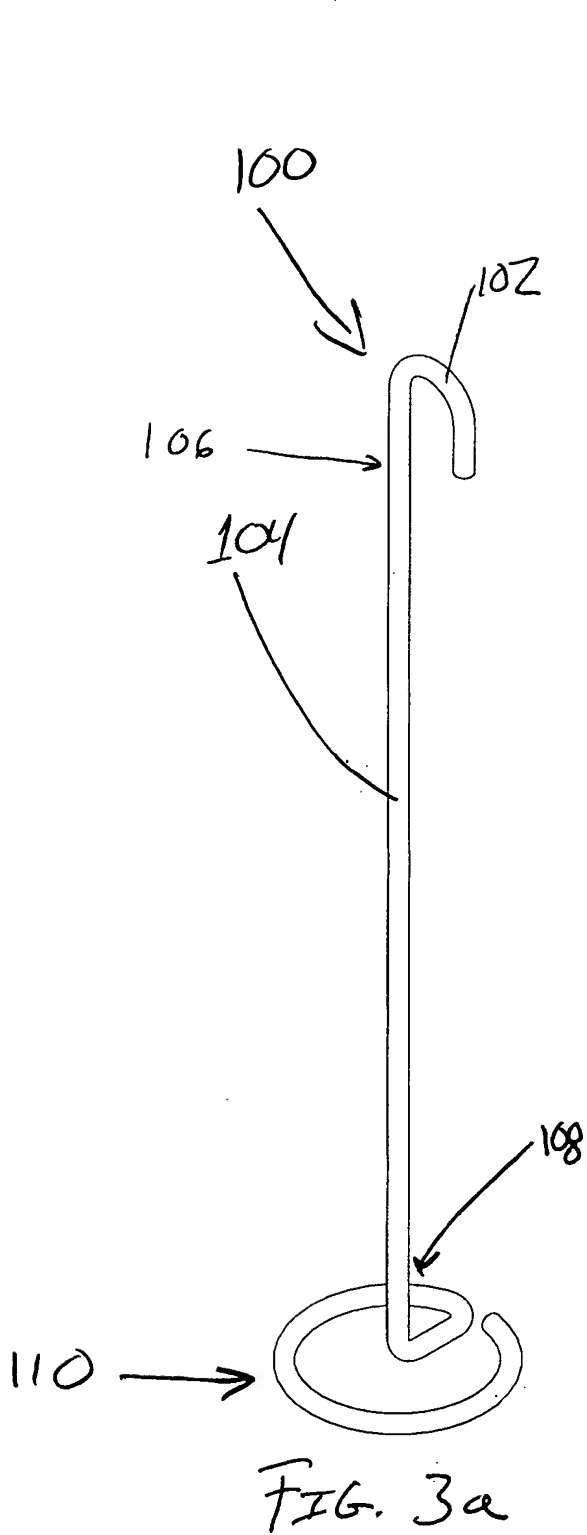
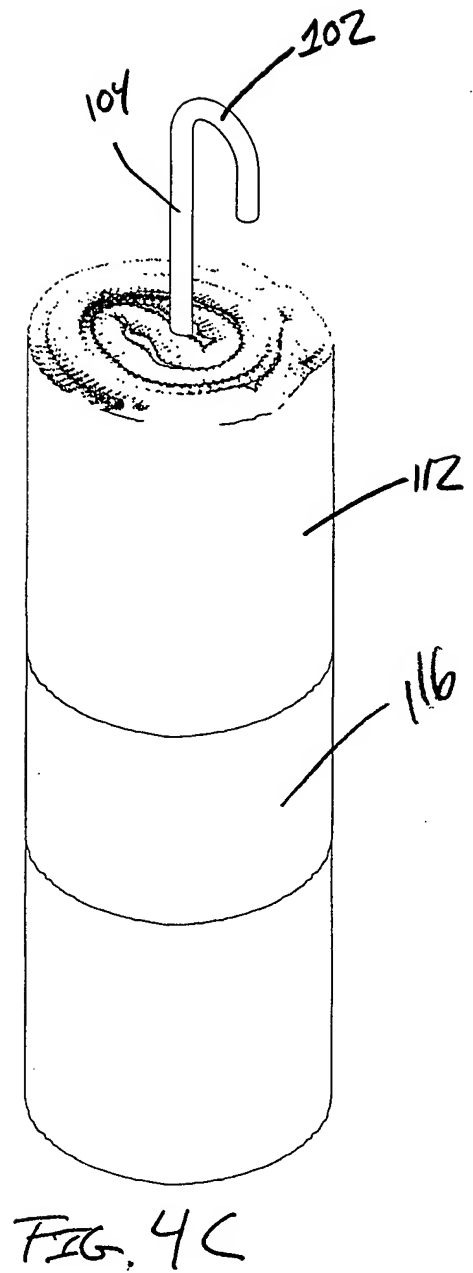
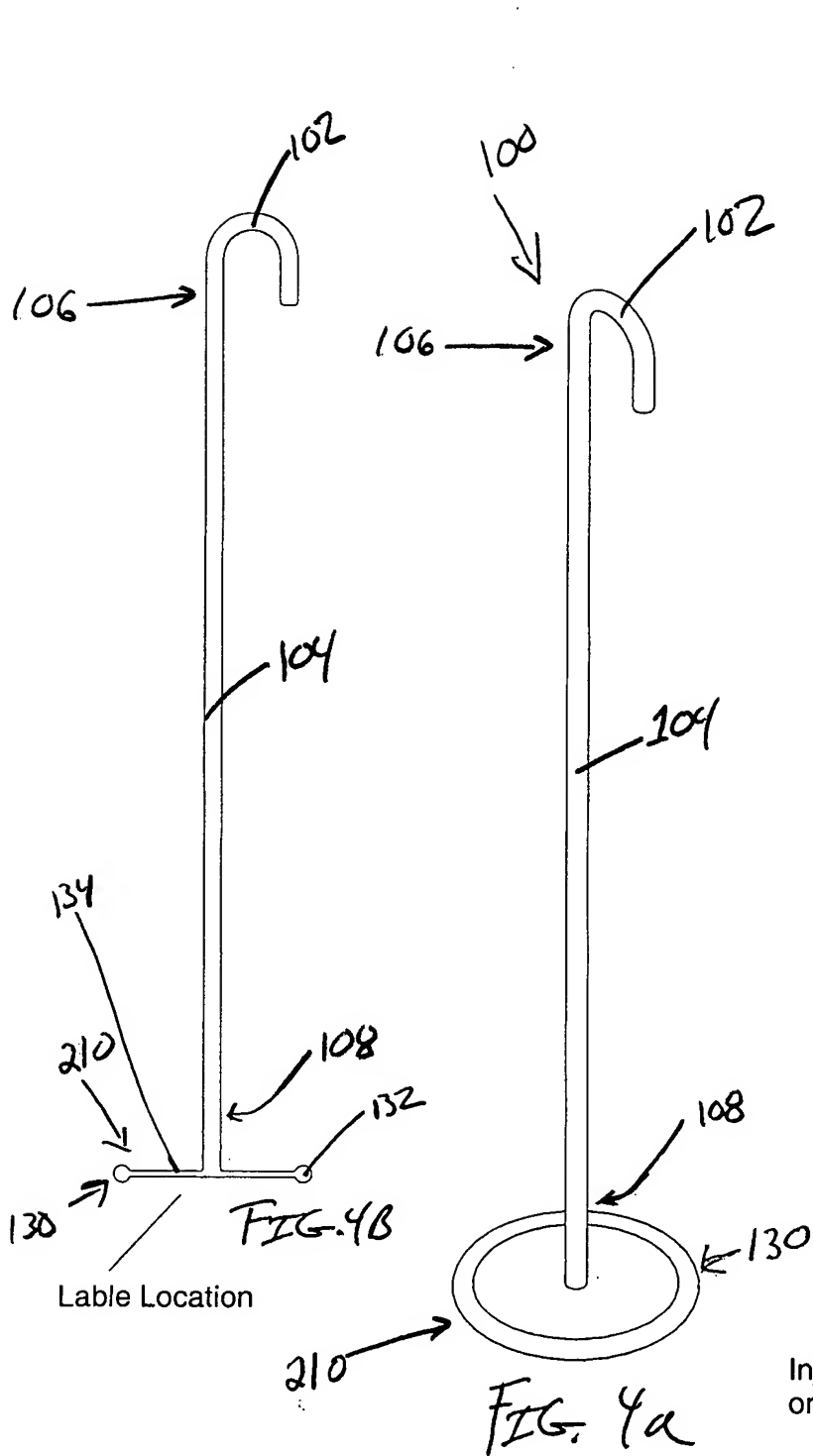
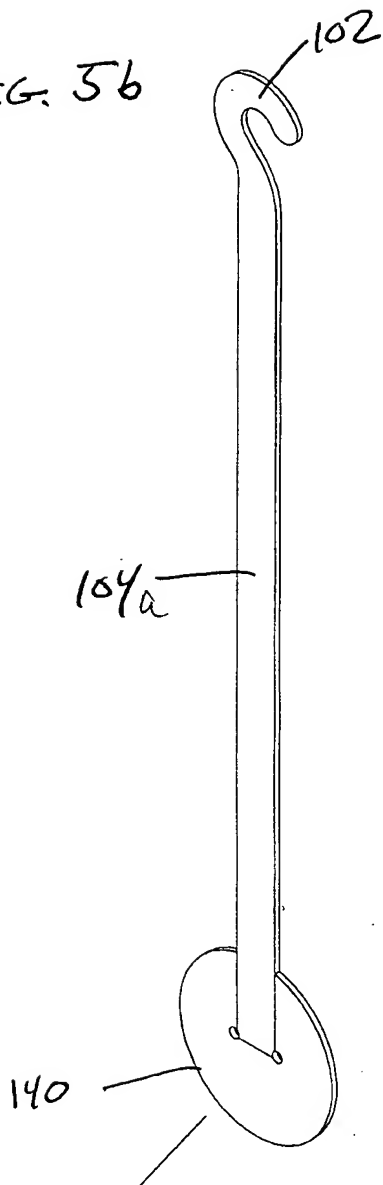


FIG. 3b  
Heat Formed Plastic Rod  
or Bent Metal Wire



Injection Molded Plastic  
or Multiple Component Assembly

FIG. 5b



Scored Paperboard Hinge or  
 Rigid Thermoformed Plastic

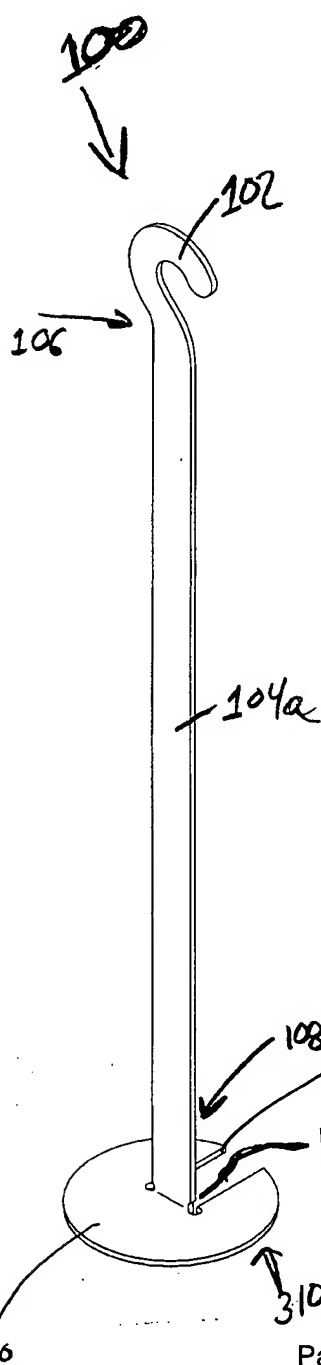


FIG. 5a

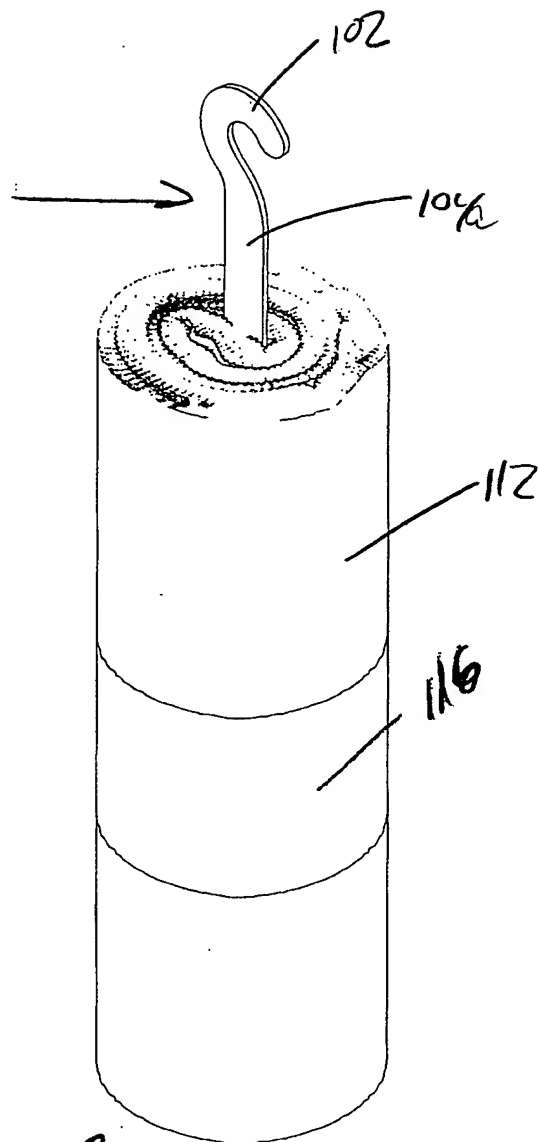


FIG. 5c

Paperboard or Plastic Sheet Die Cut

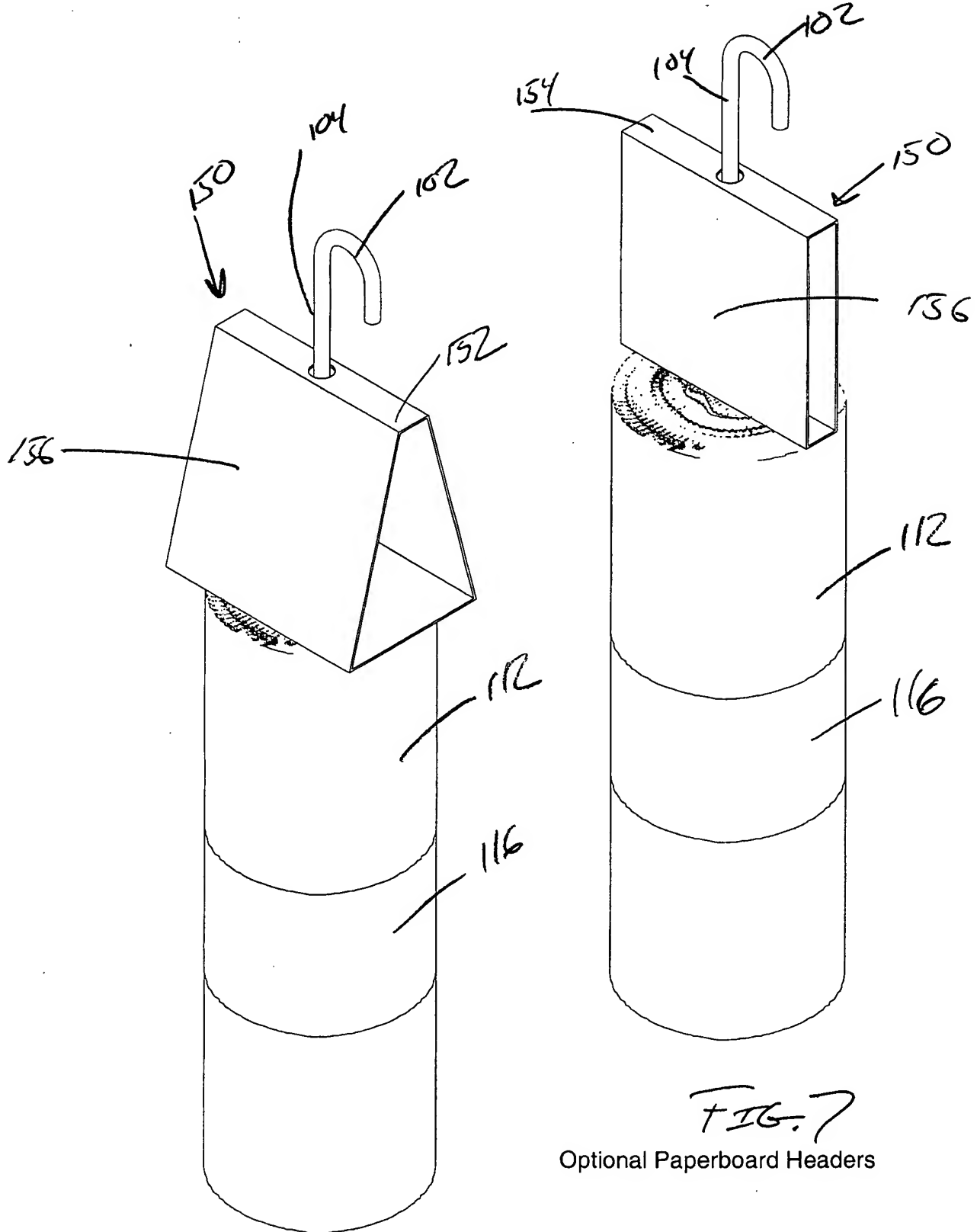


FIG. 6

FIG. 7  
Optional Paperboard Headers